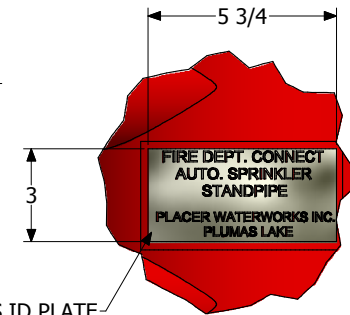
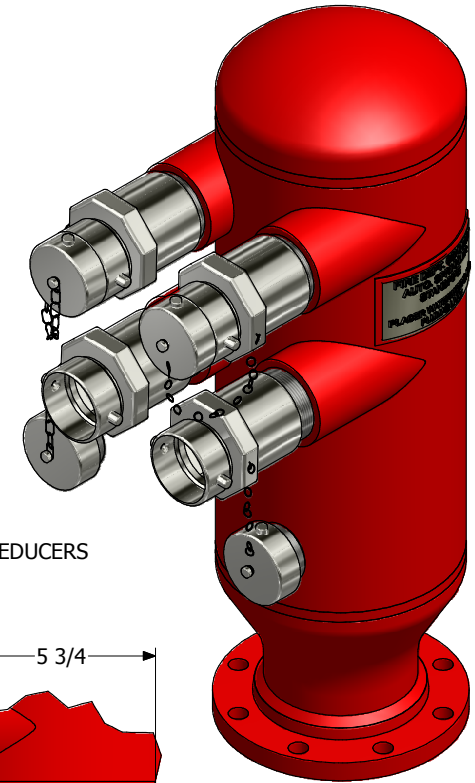
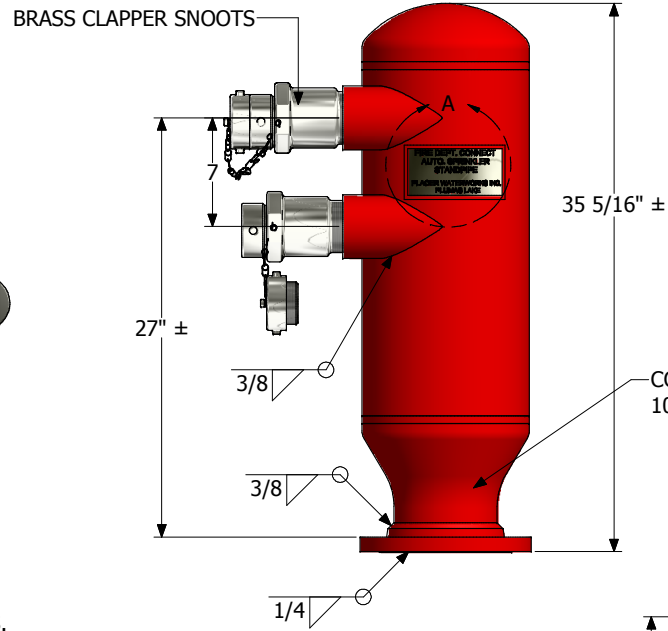
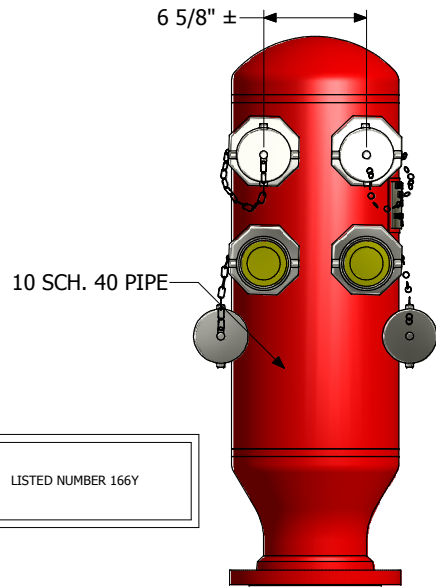




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# PW 436/10 FIRE DEPT. CONNECTION



BRASS ID PLATE  
 w/ RISING LETTERS

**DETAIL A**

**NOTES:**

1. VERTICAL PIPE IS 10" A-53, SCHEDULE 40 BLACK TYPE.
2. 3" WELD-O-LETS FASTENED ON 7" CENTERS WITH FIRST - A ROOT PASS. SECOND, FILLET PASS. FINISH WITH A 3/8" FINAL PASS.
3. PIPE CAPS AND PIPE TO PIPE CONNECTION TO BE 100% PENETRATION.
4. WELDING TYPE: SEMI-AUTOMATIC NR 211 INNER SHIELD WIRE PER SECTION 9 ASME CODE.
5. 150# SLIP ON RAISED FACE FLANGE WELDED INSIDE W/ 1/4" FILLET AND EXTERIOR TO HAVE 3/8" FILLET WELD.
6. ABOVE UL INFORMATION IS FOR "BRASS CLAPPER SNOOTS" ONLY
7. BRASS CLAPPER SNOOT'S TO HAVE CHROME PLATING FINISH
8. CORROSION PROTECTION ACHIEVED THROUGH WHIT METAL GARNET BLAST W/ 5 TO 7 MILS OF RED BAKED POWDER FINISH.
9. ALL WELDING DONE PER AWS SPECIFICATIONS.
10. NOT RECOMMENDED FOR WET SYSTEM.

CAT#: CUSTOM: PW 436/10 FIRE DEPT. CONNECTION

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\*\*\* CB: K.K 3/12/2013 REV.01